

3DP Type	Resin Type	Layer Height(mm)	Bottom Layer Count	Exposure Time/s	Bottom Exposure Time/s	Transition Layer Count	Waiting Mode During Printing	Rest Time Before Lift/s	Rest Time After Retract/s	Bottom Lift Distance/mm	Lifting Distance/mm	Bottom Retract Distance/mm	Retract Distance/mm	Bottom Lift Speed-mm/min	mm/min Lifting Speed	mm/min Bottom Retract Speed	mm/min Retract Speed
Anycubic Photon Mono 4 Ultra	Water washable	0,05	4	3,5	25	10	Resting Time	0	0,5	4+4	4+3	6+2	5+2	60+90	90+150	120+60	180+90
Photon MonoPhoton Mono 4K	Water washable	0,05	4	3,5	25	10	Resting Time	0	0,5	8	7	/	/	60	120	90	150
Anycubic Photon Mono SQ Anycubic Photon Mono SE	Water washable	0,05	4	3,9	28	10	Resting Time	0	0,5	8	7	/	/	60	120	90	150
Anycubic Photon Mono X2	Water washable	0,05	4	2,8	20	10	Resting Time	0	1	4+4	4+4	6+2	6+2	60+90	60+120	120+60	180+90
Anycubic Photon Mono X 6K	Water washable	0,05	4	2,6	19	10	Resting Time	0	1	4+4	4+4	6+2	6+2	60+90	60+120	120+60	180+90
Anycubic Photon M3 Plus Anycubic Photon Mono M5s	Water washable	0,05	4	3,6	26	10	Resting Time	0	1	4+4	4+4	6+2	6+2	60+90	60+120	120+60	180+90
Anycubic Photon M3 Premium	Water washable	0,05	4	3,0	21	10	Resting Time	0	1	4+4	4+4	6+2	6+2	60+90	60+120	120+60	180+90
AnycubicPhoton Mono 4	Water washable	0,05	4	5,0	36	10	Resting Time	0	0,5	8	7	/	/	60	120	90	150
Anycubic Photon Mono M5s Pro	Water washable	0,05	4	4,2	30	10	Resting Time	0	1	4+4	4+4	6+2	6+2	60+90	60+120	120+60	180+90
Anycubic Photon Mono M7	Water washable	0,05	4	3,2	23	10	Resting Time	0	1	4+4	4+4	6+2	6+2	60+90	60+120	120+60	180+90
Anycubic Photon Mono M7 Pro	Water washable	0,05	4	2,3	16	10	Resting Time	0	1	4+4	4+4	6+2	6+2	60+90	60+120	120+60	180+90
Anycubic Photon Ultra (DLP)	Water washable	0,05	4	4,2	30	10	Resting Time	0	0,5	8	7	/	/	60	120	90	150
Anycubic Photon D2 (DLP)	Water washable	0,05	4	6,3	45	10	Resting Time	0	0,5	4+4	4+3	6+2	5+2	60+90	90+150	120+60	180+90
Anycubic Photon P1	Water washable	0,05	4	2,5	20	10	Resting Time	0	1	4+4	4+4	6+2	6+2	90+120	120+180	150+60	180+90