

3DP Type	Resin Type	Layer Height(mm)	Bottom Layer Count	Exposure Time/s	Bottom Exposure Time/s	Transition Layer Count	Waiting Mode During Printing	Rest Time Before Lift/s	Rest Time After Retract/s	Bottom Lift Distance/m	Lifting Distance/m	Bottom Retract Distance/m	Retract Distance/m	Bottom Lift Speed-mm/min	mm/min Lifting Speed	mm/min Bottom Retract Speed	mm/min Retract Speed
ELEGOO Mars 3/Mars 3 Pro	Water washable	0,05	4	3,5	30	10	Resting Time	0	0,5	4+4	4+3	6+2	5+2	60+90	90+150	120+60	180+90
ELEGOO Mars 4 MAX	Water washable	0,05	4	2,5	20	10	Resting Time	0	1	4+4	4+4	6+2	6+2	60+90	60+120	120+60	180+90
ELEGOO Mars 4	Water washable	0,05	4	4,0	35	10	Resting Time	0	0,5	4+4	4+3	6+2	5+2	60+90	90+150	120+60	180+90
ELEGOO Mars 4 Ultra	Water washable	0,05	4	4,7	40	10	Resting Time	0	0,5	4+4	4+3	6+2	5+2	60+90	90+150	120+60	180+90
ELEGOO Mars 5	Water washable	0,05	4	2,9	25	10	Resting Time	0	0,5	4+4	4+3	6+2	5+2	60+90	90+150	120+60	180+90
ELEGOO Saturn/Saturn S	Water washable	0,05	4	3,5	30	10	Resting Time	0	1	4+4	4+4	6+2	6+2	60+90	60+120	120+60	180+90
ELEGOO Saturn 2	Water washable	0,05	4	3,1	25	10	Resting Time	0	1	4+4	4+4	6+2	6+2	60+90	60+120	120+60	180+90
ELEGOO Saturn 8K	Water washable	0,05	4	5,6	40	10	Resting Time	0	1	4+4	4+4	6+2	6+2	60+90	60+120	120+60	180+90
ELEGOO Saturn 3	Water washable	0,05	4	4,4	35	10	Resting Time	0	1	4+4	4+4	6+2	6+2	60+90	60+120	120+60	180+90
ELEGOO Saturn 3 Ultra	Water washable	0,05	4	3,8	30	10	Resting Time	0,0	1,0	4+4	4+4	6+2	6+2	60+90	60+120	120+60	180+90
ELEGOO Saturn 4	Water washable	0,05	4	2,5	20	10	Resting Time	0	1	4+4	4+4	6+2	6+2	60+90	60+120	120+60	180+90
ELEGOO Saturn 4 Ultra	Water washable	0,05	4	3,3	35	10	Resting Time	0	1,5	/	/	/	/	/	/	/	/
ELEGOO Saturn 4 Ultra 16K	Water washable	0,05	4	2,6	28	10	Resting Time	0	1,5	/	/	/	/	/	/	/	/
ELEGOO Jupiter	Water washable	0,05	4	5,8	40	10	Resting Time	0	1	4+4	4+4	6+2	6+2	60+90	60+120	120+60	180+90