

3DP Type	Resin Type	Layer Height(mm)	Bottom Layer Count	Exposure Time/s	Bottom Exposure Time/s	Transition Layer Count	Waiting Mode During Printing	Rest Time Before Lift/s	Rest Time After Retract/s	Bottom Lift Distance/mm	Lifting Distance /mm	Bottom Retract Distance/mm	Retract Distance/mm	Bottom Lift Speed-mm/min	mm/min Lifting Speed	mm/min Bottom Retract Speed	mm/min Retract Speed
Phrozen Sonic Mini 8K S	Water washable	0,05	3	4,5	25	10	Resting Time	0	1	4+4	4+4	6+2	6+2	60+120	90+120	120+60	180+60
Phrozen Sonic Mini 4K	Water washable	0,05	3	6,8	38	10	Resting Time	0	1	4+4	4+4	6+2	6+2	60+120	90+120	120+60	180+60
Phrozen Sonic Mini 8K	Water washable	0,05	3	4,5	25	10	Resting Time	0	1	4+4	4+4	6+2	6+2	60+120	90+120	120+60	180+60
Phrozen Lumii (2K DLP)	Water washable	0,05	3	3,4	19	10	Resting Time	0	1	4+4	4+4	6+2	6+2	60+120	90+120	120+60	180+60
Phrozen Sonic XL 4K 2022	Water washable	0,05	3	4,5	25	10	Resting Time	0	1,5	4+4	4+4	6+2	6+2	60+120	60+120	120+60	150+60
Phrozen Sonic XL 4K Plus	Water washable	0,05	3	5,4	30	10	Resting Time	0	1,5	4+4	4+4	6+2	6+2	60+120	60+120	120+60	150+60
Phrozen Sonic Mighty 4K	Water washable	0,05	3	4,5	25	10	Resting Time	0	1,5	4+4	4+4	6+2	6+2	60+120	60+120	120+60	150+60
Phrozen Sonic Mighty 8K	Water washable	0,05	3	3,4	19	10	Resting Time	0	1,5	4+4	4+4	6+2	6+2	60+120	60+120	120+60	150+60
Phrozen Sonic Mighty 12K	Water washable	0,05	3	5,4	30	10	Resting Time	0	1,5	4+4	4+4	6+2	6+2	60+120	60+120	120+60	150+60
Phrozen Sonic Mighty Revo 14K	Water washable	0,05	3	3,2	18	10	Resting Time	0	1,5	4+4	4+4	6+2	6+2	60+120	60+120	120+60	150+60
Phrozen Sonic Mega 8K	Water washable	0,05	3	3,4	19	10	Resting Time	0,5	1,5	5+5	5+5	7+3	7+3	45+90	60+90	90+45	120+60
Phrozen Sonic Mega 8K S	Water washable	0,05	3	4,5	40	10	Resting Time	0,5	1,5	5+5	5+5	7+3	7+3	45+90	60+90	90+45	120+60
Phrozen Sonic Mega 8K V2	Water washable	0,05	3	2,8	25	10	Resting Time	0,5	1,5	5+5	5+5	7+3	7+3	45+90	60+90	90+45	120+60